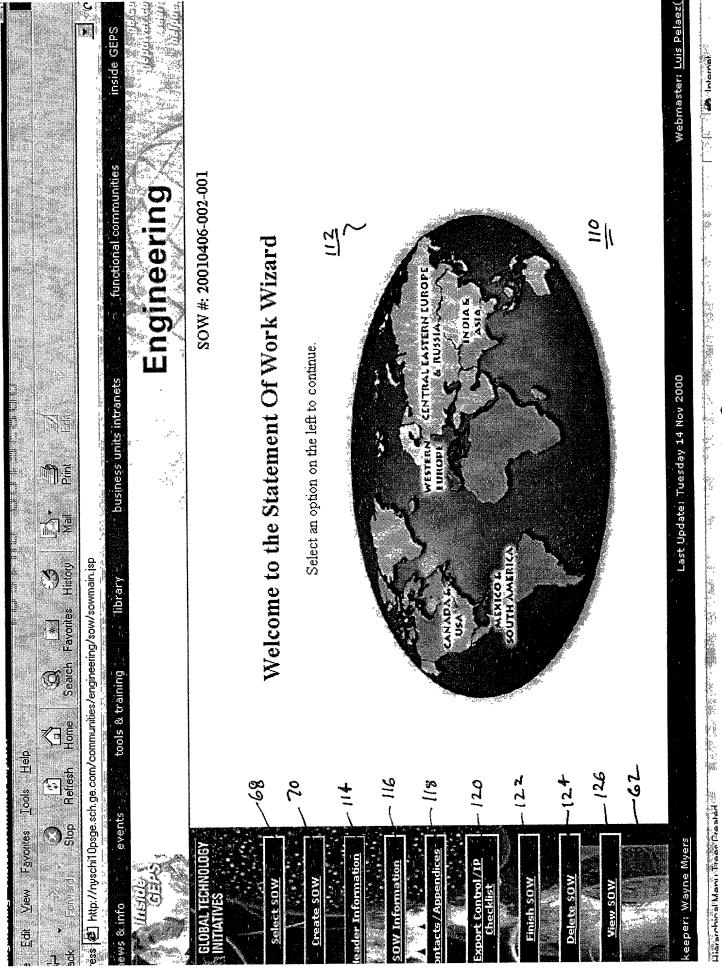
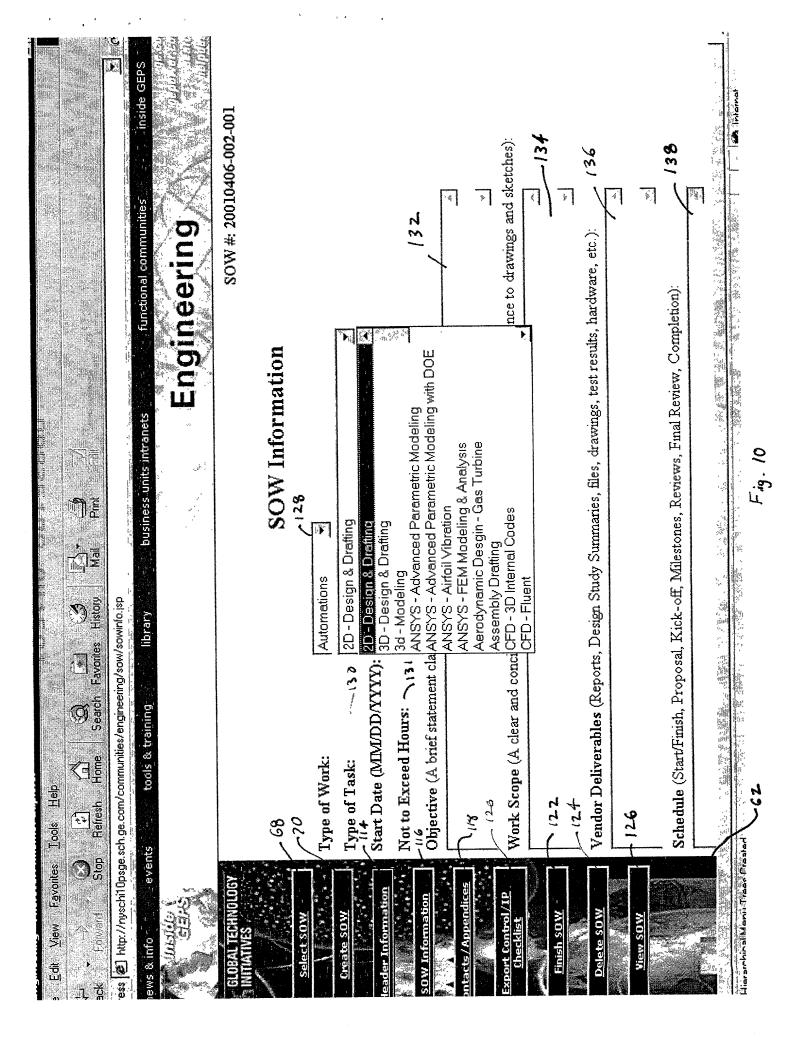
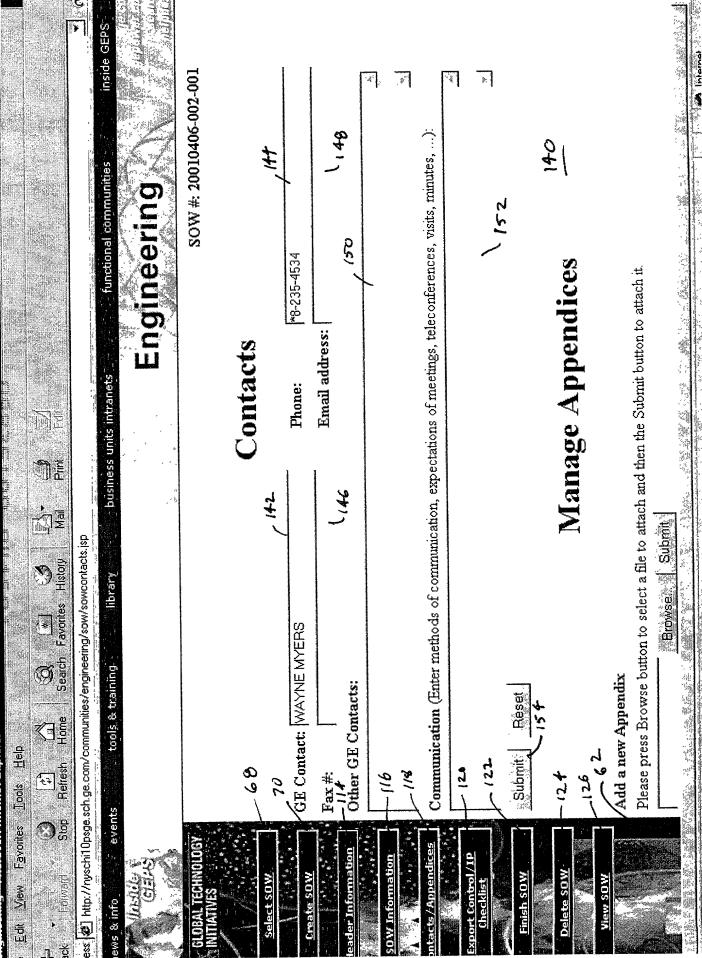


Fig. B

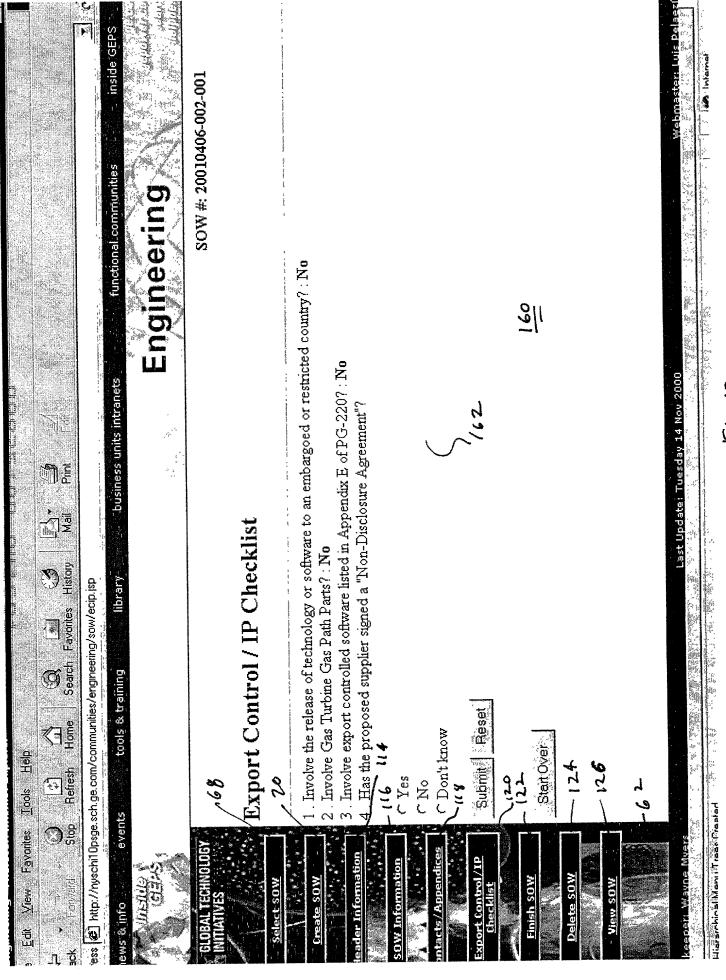






in Hinishil Misha sakina nan Jammin inihas Janninaarinn kanui Jenunan Ishinan

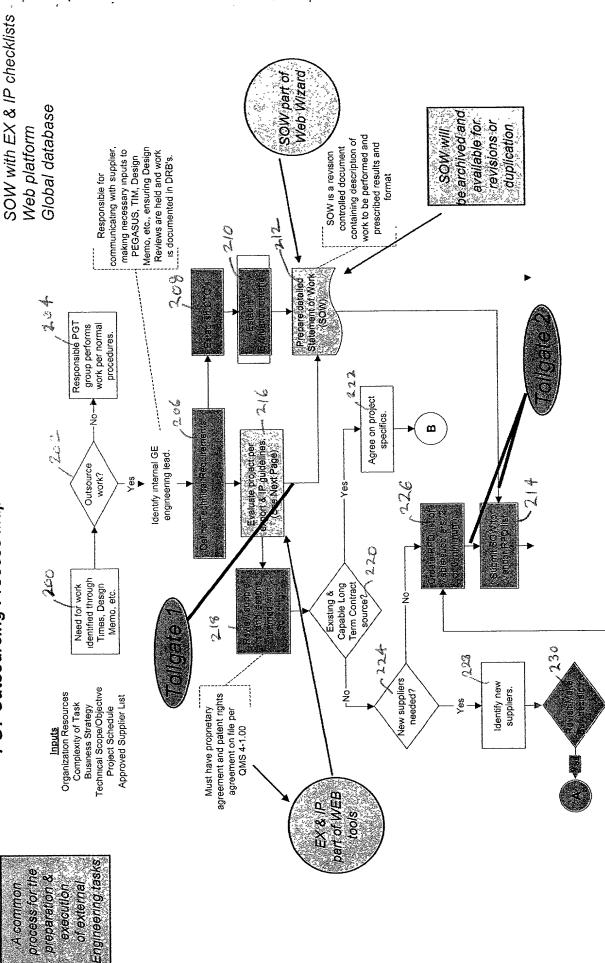
F.g. 11



Programs currently

underway:

PGT Outsourcing Process Map



W 1557

232

PGT Outsourcing Process Map Revised (cont)

